



February 09, 2017

Tom Moe USS Corporation P.O. Box 417 8771 Park Ridge Dr Mountain Iron, MN 55768

RE: Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

Dear Tom Moe:

Enclosed are the analytical results for sample(s) received by the laboratory on February 01, 2017. The results relate only to the samples included in this report. Results reported herein conform to the most current, applicable TNI/NELAC standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Melisa M Woods

Massia Wirds

melisa.woods@pacelabs.com

Project Manager

Enclosures

cc: Cory Hertling Terri Sabetti, NTS







CERTIFICATIONS

Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792

Alaska Certification UST-107 Alaska Certification UST-107 Alaska Certification #MN01084

Arizona Department of Health Certification #AZ0785 Minnesota Dept of Health Certification #: 027-137-445 North Dakota Certification: # R-203 Wisconsin DNR Certification # : 998027470 WA Department of Ecology Lab ID# C1007

Nevada DNR #MN010842015-1

Oklahoma Department of Environmental Quality



SAMPLE SUMMARY

Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

Lab ID	Sample ID	Matrix	Date Collected	Date Received	
1282317001	WS-002 Scrubber Make-Up	Water	02/01/17 09:15	02/01/17 13:50	
1282317002	WS-003 Thickener Overflow	Water	02/01/17 09:05	02/01/17 13:50	
1282317003	WS-003 Thickener Overflow	Water	02/01/17 09:05	02/01/17 13:50	

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SAMPLE ANALYTE COUNT

Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1282317001	WS-002 Scrubber Make-Up	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1282317002	WS-003 Thickener Overflow	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1282317003	WS-003 Thickener Overflow	EPA 300.0	DMB	2	PASI-V



ANALYTICAL RESULTS

Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

Date: 02/09/2017 04:04 PM

Sample: WS-002 Scrubber Make-Up	Lab ID:	1282317001	Collected:	02/01/17	7 09:15	Received: 02/	01/17 13:50 Ma	atrix: Water		
			Report							
Parameters	Results	Units	Limit	MDL DF		Prepared	Analyzed	CAS No.	Qua	
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA 2	200.7 Prepar	ation Meth	nod: EP/	A 200.7				
Calcium, Dissolved	117	mg/L	5.0	0.29	10	02/02/17 16:47	02/03/17 12:39	7440-70-2		
Magnesium, Dissolved	ium, Dissolved 254 mg/L 5.0		5.0	0.67	10	02/02/17 16:47	02/03/17 12:39	7439-95-4		
Total Hardness, Dissolved	ss, Dissolved 1340 mg/L 100 50.0 10 02/02/17 16:4		02/02/17 16:47	02/03/17 12:39						
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0							
Sulfate	819	mg/L	20.0	10.0	10		02/04/17 02:06	14808-79-8		
Sample: WS-003 Thickener Overflow	Lab ID:	1282317002	Collected:	02/01/17	7 09:05	Received: 02/	01/17 13:50 Ma	atrix: Water		
			Report							
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qua	
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA 2	200.7 Prepar	ation Meth	nod: EP/	A 200.7				
Calcium, Dissolved	748	mg/L	5.0	0.29	10	02/02/17 16:47	02/03/17 12:42	7440-70-2		
Magnesium, Dissolved	260	mg/L	5.0	0.67	10	02/02/17 16:47	02/03/17 12:42	7439-95-4		
Total Hardness, Dissolved	2940	mg/L	100	50.0	10	02/02/17 16:47	02/03/17 12:42			
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0							
Sulfate	2050	mg/L	40.0	20.0	20		02/04/17 02:28	14808-79-8		
Sample: WS-003 Thickener	Lab ID:	1282317003	Collected:	02/01/17	7 09:05	Received: 02/	/01/17 13:50 Ma	atrix: Water		
Overflow			Report							
									<u> </u>	
Overflow Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qua	
Parameters -		Units Method: EPA 3	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qui	
			Limit	MDL 2.5	DF 5	Prepared	Analyzed 02/04/17 02:50		Qui	



QUALITY CONTROL DATA

EPA 200.7

Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

Date: 02/09/2017 04:04 PM

QC Batch: 105189

QC Batch Method: EPA 200.7 Analysis Description: 200.7 MET Dissolved

Associated Lab Samples: 1282317001, 1282317002

METHOD BLANK: 417865 Matrix: Water

Associated Lab Samples: 1282317001, 1282317002

Reporting Blank Parameter MDL Result Limit Qualifiers Units Analyzed Calcium, Dissolved ND 0.50 0.029 02/03/17 11:24 mg/L Magnesium, Dissolved mg/L ND 0.50 0.067 02/03/17 11:24

Analysis Method:

LABORATORY CONTROL SAMPLE: 417866 Spike LCS LCS % Rec Parameter Units Conc. Result % Rec Limits Qualifiers Calcium, Dissolved 50 49.8 100 85-115 mg/L Magnesium, Dissolved 50 50.2 100 85-115 mg/L

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 417867 417868 MSD MS 1282322001 Spike Spike MS MSD MS MSD % Rec Max Parameter Units Result Conc. Conc. Result Result % Rec % Rec Limits **RPD** RPD Qual Calcium, Dissolved mg/L 81.9 50 50 130 136 97 108 70-130 4 20 Magnesium, Dissolved mg/L 233 50 50 275 282 85 99 70-130 2 20

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 417869 417870 MS MSD 1282333001 MS MSD MS Spike Spike MSD % Rec Max Parameter Units Result Conc. Conc. Result Result % Rec % Rec Limits RPD RPD Qual Calcium, Dissolved 50 2 46.0 50 97.6 95.7 103 70-130 20 mg/L 99 50 2 Magnesium, Dissolved 81.8 50 132 129 100 95 70-130 20 mg/L

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALITY CONTROL DATA

Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

Date: 02/09/2017 04:04 PM

QC Batch: 105288 Analysis Method: EPA 300.0
QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions

Associated Lab Samples: 1282317001, 1282317002, 1282317003

METHOD BLANK: 418267 Matrix: Water

Associated Lab Samples: 1282317001, 1282317002, 1282317003

Dorometer	Lloito	Blank	Reporting	MDI	Analyzad	Qualifiana
Parameter	Units	Result	Limit	MDL	Analyzed	Qualifiers
Chloride	mg/L	ND	1.0	0.50	02/03/17 19:30	
Fluoride	mg/L	ND	0.10	0.050	02/03/17 19:30	
Sulfate	mg/L	ND	2.0	1.0	02/03/17 19:30	

LABORATORY CONTROL SAMPLE:	418268					
		Spike	LCS	LCS	% Rec	
Parameter	Units	Conc.	Result	% Rec	Limits	Qualifiers
Chloride	mg/L	50	50.7	101	90-110	
Fluoride	mg/L	5	5.0	100	90-110	
Sulfate	mg/L	50	49.3	99	90-110	

MATRIX SPIKE & MATRIX SPIK	E DUPLIC	CATE: 41826	9		418270							
			MS	MSD								
		1282278002	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	1070	500	500	1600	1610	106	108	90-110	1	20	
Fluoride	mg/L	ND	25	25	25.6	25.6	102	102	90-110	0	20	
Sulfate	mg/L	51.6	250	250	318	317	106	106	90-110	0	20	

MATRIX SPIKE & MATRIX SPI	IKE DUPLIC	CATE: 41827	1		418272							
		1282313002	MS Spike	MSD Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	2.4	100	100	109	109	107	106	90-110	1	20	
Fluoride	mg/L	< 0.20	10	10	10.2	10.2	101	101	90-110	0	20	
Sulfate	mg/L	20.2	100	100	126	125	106	105	90-110	1	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

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QUALIFIERS

Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

Date: 02/09/2017 04:04 PM

PASI-V Pace Analytical Services - Virginia

(218) 742-1042



QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: USS MinnTac NPDES-Line 3

Pace Project No.: 1282317

Date: 02/09/2017 04:04 PM

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1282317001	WS-002 Scrubber Make-Up	EPA 200.7	105189	EPA 200.7	105225
1282317002	WS-003 Thickener Overflow	EPA 200.7	105189	EPA 200.7	105225
1282317001	WS-002 Scrubber Make-Up	EPA 300.0	105288		
1282317002	WS-003 Thickener Overflow	EPA 300.0	105288		
1282317003	WS-003 Thickener Overflow	EPA 300.0	105288		

						3	1	10	60	6	3	ør.	6		w	6 23		ITEM#		roducater	Phone:		Mountain I	Address	Company:	Required	Section A	
					ADDITIONAL COMMENTS				·	TT THE	7.00				WS-003 Thickener Overflow	WS-003 Thickener Overflow	WS-002 Scrubber Make-Up	SAMPLE D One Character per box. (A-Z, 0-9 /, -) Sample Ids must be unique		Transfer Doe Date.	49-7485		Mountain Iron, MN 55768		USS Corporation	Required Client Information:		Pace Analytical measures on
				74.						14MA				Train de la				Drinking Water Water Water Product Soul/Solid Off Wife Air Tissue	MATRIX	Floject #	Fax: Proje		Dura	Сору	Repo	Requ	Sect	
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Pace Analytical

Document Name: Sample Condition Upon Receipt Form

Document No.:

Document Revised: 23Feb2015 Page 1 of 1

Issuing Authority:

Pace Virginia, Minnesota Quality Office

	ı	VM-C-0	01-Rev.09	Pace Virginia, Minnesota Quality Office
Sample Condition Client Name: USS Corporation			Project :	#: <u>WO#:1282317</u> PM: MMW Due Date: 02/15/17
Courier: Fed Ex UPS	USPS		Client	CLIENT: USS CORP
Commercial Pace Tracking Number:	☐Other:			
Custody Seal on Cooler/Box Present?	⊠No	Seals I	ntact? [Yes No Optional: Proj. Due Date: Proj. Name:
Packing Material: Bubble Wrap Bubble	Bags 🔼 N	one [Other:_	Temp Blank? ☑Yes □ No
Thermometer Used: 140792808	Type of	Ice: 🖊	ĵWet [Blue None Samples on ice, cooling process has begun
Cooler Temp Read °C: 6.5 Cooler Temp Temp should be above freezing to 6°C Correction F	p Corrected *(actor: ナカィ	c: <u>0</u> 3 <u> </u>	Date and	Biological Tissue Frozen? Yes No NA I Initials of Person Examining Contents: 2-1-17 MT
				Comments:
Chain of Custody Present?	. Yes	□No	□N/A	1.
Chain of Custody Filled Out?	✓Yes	□No	□N/A	2.
Chain of Custody Relinquished?	√Ves	□No	□N/A	3.
Sampler Name and Signature on COC?	✓Yes	□No	□n/a	4.
Samples Arrived within Hold Time?	√Yes	□No	□N/A	5.
Short Hold Time Analysis (<72 hr)?	□Yes	ĮΝο	□N/A	6.
Rush Turn Around Time Requested?	Yes	No	□N/A	7.
Sufficient Volume?	Yes	□No	□N/A	8.
Correct Containers Used?	□Yes	 □No	□N/A	9.
-Pace Containers Used?		□No	□N/A	
Containers Intact?	✓Yes	□No	□N/A	10.
Filtered Volume Received for Dissolved Tests?	✓Yes	□No	□N/A	11. Note if sediment is visible in the dissolved containers.
Sample Labels Match COC?	✓Yes	□No	□N/A	12.
,	WĪ			
All containers needing acid/base preservation will be checked and documented in the pH logbook.	∐Yes	□No	Øn/a	See pH log for results and additional preservation documentation
Headspace in Methyl Mercury Container	Yes	□No	ØN/A	13.
Headspace in VOA Vials (>6mm)?	□Yes	□No	⊠N/A	14.
Trip Blank Present?	∐Yes	□No	ØN/A	15.
Trip Blank Custody Seals Present?	□Yes	□No	⊠N/A	
Pace Trip Blank Lot # (if purchased):				
CLIENT NOTIFICATION/RESOLUTION				Field Data Required? Yes No
Person Contacted:				Date/Time:
	····			

FECAL WAIVER ON FILE

TEMPERATURE WAIVER ON FILE

Project Manager Review: Date: 2/1//
Note: Whenever there is a discrepancy affecting North Carolina compliance samples, a copy of this form will be sent to the North Carolina DEHNR Certification Office (i.e out of